

## Performance Evaluation of Tractor Drawn Rotavator

S. P. Shinde<sup>1</sup>, A. M. Gore<sup>2</sup>, V. P. Pandagale<sup>3</sup> and S. K. Upadhye<sup>4</sup>

**Abstract:** The Indian farming employs 225 million workforces to cover 140 million hectares of total cultivated land. In spite of rapid farm mechanization the vast resource-poor family farming has primary dependence on traditional method. The effective farm mechanization contributes to increase in production in two ways firstly the timeliness of operation and secondly a good quality of work. Even the Indian agriculture can be achieved by increasing land under cultivation, timely farm operation, reduction of cost of operation, adoption of tractor drawn rotavator. Farmers presently using implements for seedbed preparation so there is necessity to study all the parameters by which we can reduce cost of operation and increase the net profit. For performance evaluation of rotavator in terms of width and depth of cut, speed of operation, fuel consumption, theoretical and effective field capacity. Also soil parameters like soil moisture content like, type of soil, bulk density etc were calculated. The performance of rotavator was evaluated for medium black and trashy soil. The cost of operation of uncultivated land was 1987.92 <sup>1</sup> /ha and that of cultivated land was 1667.29 <sup>1</sup> /ha. It is found that the field efficiency for cultivated land was found to be more than uncultivated land.

**Keywords:** Bulk density, Rotavator, Field capacity etc.

### INTRODUCTION

The scientific and technological innovations have been the basis for promoting agricultural development. The effective mechanization contributes to increase in production in two major ways. First is the timeliness of operation and secondly a good quality of work. Tillage is the most important unit operation in agriculture. It is done mainly to loosen the upper layer of soil, to mix the soil with fertilizer land to remove weeds. As a result of this processing the water-air thermal and nutrient regimes of the soil are improved in the interest of the growth and development of crops. Rotavators works in three main different ways like ploughing, pulverizing and leveling. After these operations plough, disc harrow, and levelers replace it. To perform these operations rotavator is the best implement which will do ploughing, pulverizing and leveling of field by saving time, fuel, labour cost.

Rotavators application is costly operation, as it requires energy for its use. It requires about 70%

of the power used in farm. Although it requires high energy, its operational cost can be minimized by proper selection, adoption and matching of various tillage implements with power source. The use of rotavator, which is powered by PTO shaft of the tractor, reduces cost of cultivation as well as increasing the returns of farmers.

As the present implements used for the seed bed preparation by farmers there is necessity to study best alternate option either operation wise or equipment wise, by which we can reduce the operational cost and improve the use of system effectively.

### MATERIAL AND METHODS

#### Theoretical Consideration

#### *Different Tillage Practices and Implements Used For Seed Bed Preparation*

The working tool of rotary machine executes complex motion consisting of relative rotary motion

\* Deptt. of FMP, College of Agricultural Engineering & Technology, Dr. P.D.K.V, Akola, Maharashtra.

around the axis of cutter drum with a velocity of  $V_r$  and translatory forward motion with a velocity of  $V_t$ .

### Theory of Rotary Tillage

Different ratio of the rotary and translatory velocities of motion  $\lambda = V_r/V_t$  give different trajectories of the motion of the working tools. If the cutter drum turns at angular velocity  $\dot{\theta}$  and has a velocity of translation  $V_t$ , then a point A on the edge of the cutter wheel moves along the trochoid curve. In fact if O the centre of the cutter drum is taken as the origin, the segment of OO1 will represent the path traversed by centre of the drum during the time interval  $t$  and will be equal to  $V_t t$ . During the same period the cutter drum will rotate through an angle  $\omega t$  and the point A will assume the position A1. The co-ordinates of the points A1 are given by the parametric equation of Trochoid.

$$X = V_t t + R \cos \omega t,$$

$$Y = R \sin \omega t.$$

### Working of Rotavator

The preferable working depth is between 5 and 15 cm. For seedbed preparation, however the tilling depth should not exceeds 10 cm.

### Soil Parameters

The observations on type, soil characteristics, moisture content, cone index and bulk density of soil in which the rotavator was tested have been recorded.

1. Type of Soil: The soil type was medium black and covered partly with trashes of last crops grown.
2. Soil Moisture Content: The samples were put in a hot air oven maintained at 105°C for 8 hours. After oven drying they weighted. The soil moisture (% d.b.) was calculated by using the formula;

Soil moisture (% d.b.)

$$= \frac{(\text{weight of wet soil sample}) - (\text{weight of oven dry sample})}{\text{Weight of oven dry sample}} \times 100$$

3. Bulk Density: Bulk density was measured by using given formula:

$$\text{Bulk density of soil} = \frac{M}{V} = \frac{4M}{\pi D^2 L}$$

Where,

M = mass contained in core sample of oven dry soil (gm).

V = volume of cylindrical core sample (cm<sup>3</sup>)

D = diameter of cylindrical core sample (cm)

L = length of cylindrical core sample (cm)

## MACHINE PARAMETERS

### Specification of Rotavator

The machine parameters like overall dimensions, types & no. of blades, width of operation, weight of machine, thickness of blade etc. was tabulated

## FIELD PARAMETERS

In this section the observations for uncultivated land cultivated land are considered separately.

### 1. Operating Speed

$$\text{Travel speed (km/h)} = \frac{D \times 3.6}{T_p}$$

Where,

D = Distance (m)

T<sub>p</sub> = Productive time (sec.)

### 2. Working Width and Working Depth

After rotavator operation, the working width was measured at three random places at an interval of approximately 5 m apart.

### 3. Wheel Slip

The Percentage of wheel slip is also called travel reduction ratio.

$$\text{Wheel slip (\%)} = \frac{(A - B)}{A} \times 100$$

#### 4. Rotating Speed of Blades on Axle

The rpm of the blades on the axle is equal to the half of the PTO rpm, which is continuously reduced from the engine towards the PTO. The rpm of the blades on the axle is directly proportional to the rpm of the PTO.

#### 5. Theoretical Field Capacity

The theoretical field capacity was measured by given formula

$$\text{Theoretical field capacity} = \frac{W \times S}{10}$$

Where,

W = Working width of the implement (m)

S = Travel speed of tractor (km/h)

#### 6. Effective Field Capacity

The effective field capacity was calculated by given formula.

$$\text{Effective field capacity (s)} = \frac{A}{(T_p + T_i)}$$

Where,

S = Effective field capacity (ha/hr)

A = Area covered (ha)

T<sub>p</sub> = Productive time (h)

T<sub>i</sub> = Non productive time (h)

#### 7. Field Efficiency

This gives an indication of the time lost in field and the failure to utilize the full working width of the machine. It was calculated as follows:

$$\text{Field Efficiency}(\%) = \frac{\text{Effective field capacity (ha/h)}}{\text{Theoretical field capacity (ha/h)}}$$

#### 8. Power Consumption

It is calculated according to the fuel requirement i.e. the fuel consumed during the rotavator operation and according that the power requirement is calculated.

#### 9. Soil Inversion

It is quantitatively expressed as the ratio of no of weeds or stubbles of last crop left on soil surface after the operation to that before it.

$$F = \frac{W_p - W_e}{W_p} \times 100$$

Where,

F = Indicator for soil inversion: ratio of weed or crop stubble being filled up.

W<sub>p</sub> = No. of weeds or crops or stubble before operation per unit area

W<sub>e</sub> = No. of weed or stubble exposed on the surface after operation

A square frame having slides 50 cm or 100 cm is convenient for counting weed or the stubble.

#### 10. Operational Cost Evaluation

There are two types of operating costs

(A) Fixed cost

(B) Variable cost

##### (A) Annual Fixed Cost

$$(1) \text{ Depreciation} = \frac{C - S}{L \times H}$$

Where,

C = Purchase price

S = Salvage price (normally 10% of the purchase price)

L = Total life in years

H = Annual working hours (1000hrs)

##### (2) Interest

$$\text{Interest} = \frac{C + S}{2} \times \frac{i}{H} \times 100$$

Where,

i = Interest rate (normally up to 10%)

##### (3) Repair and maintenance cost

=10% of initial capital per year

##### (4) Housing+Taxes+Insurance

=3% of initial cost per year

## **(5) Hourly Fixed Cost**

It is obtained by dividing annual fixed cost by operating hours per year.

## **Variable Cost**

Variable cost per hour, unit area and unit weight of crop are calculated with test data. Variable cost includes following expenses

- (1) Fuel and lubricating oil and electric power
- (2) Other expenses
- (3) Labour charges

## **RESULTS AND DISCUSSION**

### **1. Soil Moisture Content**

By oven drying method the moisture content of the soil for uncultivated land as well as cultivated land was measured for three different locations within the field and the result of m. c. for uncultivated land were 4.94, 4.14 & 5.14% and its average was 4.73% (d.b.) and moisture content for cultivated land was measured to be 7.15, 7.38 & 7.25% thus the average moisture content was measured as 7.26%.

### **2. Bulk Density of Soil**

Bulk density was measured for two fields for uncultivated land and cultivated land. In the uncultivated land readings of density were taken, it gave 1.56 gm/cm<sup>3</sup> as bulk density before rotavator operation. And in the same field after rotavator operation, it was 1.39 gm/cm<sup>3</sup>. It indicated the increase of pore space due to loosening of soil and bulk density of soil was reduced to about 10.9% by rotary tiller operation and after that bulk density was measured in the cultivated land where the testing was done after harvesting where also two readings for bulk density were taken before and after rotavator operation which were 1.40 % and 1.24% respectively.

## **FIELD OBSERVATIONS**

### **1. Operating Speed**

During field operation of rotavator, in the uncultivated the distance of traveling was kept as

20 m, and it was fixed for all passes. The time taken by tractor to cover the distance was recorded as 544, 539 & 543 sec. respectively. So, the speed was 2.19, 2.21 & 2.23 km/h respectively. And its average was taken as the traveling speed, which was 2.21 km/h. in the cultivated land, the distance was fixed as 20m, and the time taken by the tractor to cover the distance was recorded as 459, 463 & 464 sec. respectively. So, the speed was 2.58, 2.62 & 2.60 km/h respectively and its average was taken as operating speed, which was 2.60 km/h.

### **2. Percentage Wheel Slip**

The percentage of tractor wheel slip, in the uncultivated land the wheel slip was measured to be -0.93, -0.94 and -0.95 the average was -0.94%. Similarly observations for cultivated land were also taken, in cultivated land the wheel slip was measured to be -0.88, -0.90 and -0.92 the average was -0.90%.

### **3. Rotating Speed of Blades on Axle**

The rotating speed of blades on the axle was measured to be reduced by about 50% from the PTO rpm, so the speed of the shaft was measured to be 270 rpm in the rotavator.

### **4. Working Width and Depth**

At the time of operation in the field, the average width of cut by rotavator was found as 120 cm where as the dimensional measurement of width of rotavator was 140 cm. The average working depth of cut off rotavator was found as 7 cm at 4.73 % (d.b.) moisture content.

### **5. Theoretical Field Capacity**

The average theoretical field capacity, for uncultivated land was measured as 0.27 ha/ and the average field capacity for the cultivated land was measured as 0.31 ha/h. The theoretical field capacity of cultivated land is more than that of uncultivated land.

### **6. Effective Field Capacity**

The average effective field capacity, for uncultivated land was calculated as 0.22 ha/h similarly the

average effective field capacity for cultivated land was calculated as 0.28 ha/h. It was found to be better than other tillage practices for seedbed preparation.

### 7. Field Efficiency

The average Field efficiency for uncultivated land was calculated as 84%. Similarly the average effective field capacity for cultivated land was calculated as 90%.

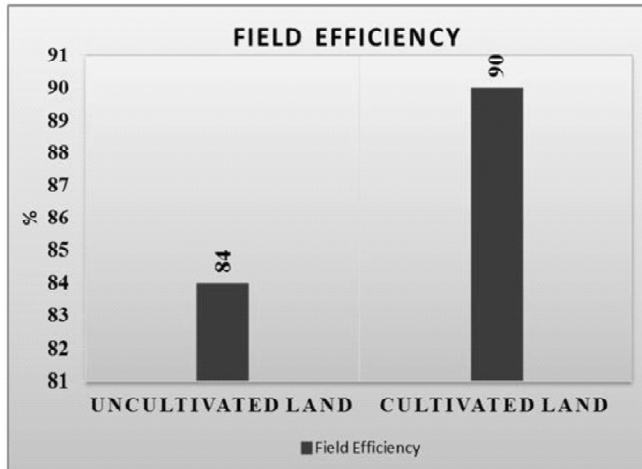


Figure 1: Field efficiency

### 8. Power Consumption

The power consumption of rotavator for uncultivated and cultivated lands was measured and it was found that the power requirement for uncultivated land was 7.12 hp and for cultivated land it was 6.09 hp.

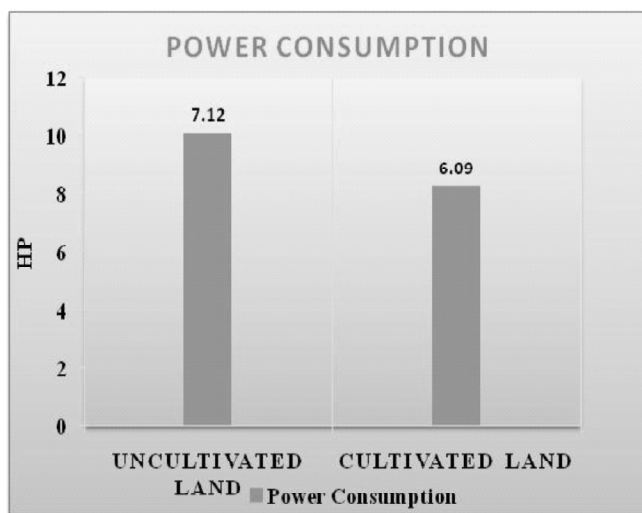


Figure 2: Power Consumption

### 9. Soil Inversion

The soil inversion was measured in both the uncultivated and cultivated lands, and the readings of both the lands were found to be 77.7% and 84% respectively.

### CONCLUSION

- (1) Total power consumption for rotavator operation in the uncultivated land was measured to be 7.12 hp whereas in case of cultivated land it was 6.09 hp. It shows that the time required for rotavator operation in the uncultivated land was more than the time required for the cultivated land.
- (2) The field capacities of rotavator were observed as 0.22 and 0.28 with the field efficiency as 84% and 90% in case of uncultivated land and cultivated land respectively
- (3) The percentage of soil inversion was measured as 77.7% and 84% in uncultivated land and cultivated land respectively.
- (4) The cost of operation was calculated as 1987.92 <sup>1</sup> /ha and 1667.29 <sup>1</sup> /ha for uncultivated land and cultivated land respectively.
- (5) The tillage operation by traditional method was calculated as 1520 <sup>1</sup> /ha.

### References

Borresen T. (1993), Plowing and rotary cultivation for cereal production in long term experiment on a clay soil in south eastern Norway, soil and tillage research, 28:2, Pn 109-121.

Brenndorfer M. (1994), Soil tillage and cultivation current and new knowledge, KTBL Arbeitspapier, No.210, 29-36.

Jain S. C. and Rai C. R. (2001), Farm tractor maintenance and repair, Pn 247.

Janardan P. and Prasad J. (1996), Comparison between a rotavator and conventional tillage equipment for Wheat - Soyabean rotation on a vertisol in central India, Soil and Tillage Research, 37:2-3,Pn 191-199.

Khan M. J.,Wahaj R. and Rahman M. (1997), Time effect of different tillage practices on infiltration rate under wheat crop, Sarhad Journal of Agriculture, 13:2 ,Pn 151-160.

Khattak M.K. and Ramzan M. (1995), Effect of different tillage implements combination on fuel consumption and yield of maize, Sarhad Journal of Agriculture, 11:2 , Pn 125-131.

- Khattak M. K., Mughal A. Q. , Khan M. J., Bukhari S.B. and Khan G.D. (2004), Effect of different tillage practices on selected physical properties in clay loam soil under wheat - maize rotation, *Sarhad Journal of Agriculture*, 20:2, Pn 233-241.
- Liebhart P. (1996), Influence of primary tillage on yield and yield characteristics of corn (*Zea Mays L.*) in the centre of upper Austria. Part 7, *Bodenkultur*, 47:3, Pn 153-162.
- Mandhar S.C. (1989), Performance and economics of tillage by power tiller and tractor, *Indian journal of agricultural research*, 23; 4, Pn 217-222.
- Pratibha G., Pillai K.G. and Satyanarayan V. (1997), Production potential and profitability of some rice (*Oryzasativa*) based cropping system involving sequences cropping of pulses and oil seeds in fallow, *Indian journal of Agricultural Sciences*, 67:3, Pn 98-101.
- Pandey I.B., Sharma S.L., Tiwari S. and Bharati V. (2001), Effect of tillage and weed management on grain yield and nutrient removal by wheat (*triticumaestivum*) of weed science, 33: (3/4): Pn 107-111.
- Potekar J. M. and Telake D.D. (2004), Comparative performance of tractor drawn implement tillage system with rotavator tillage system, *Karnataka journal of Agricultural sciences*, 17: 1, Pn 76-80.
- Salokhe V.M., Miah M.H. and Holki M. (1993), Puddling effect on some physical properties of Bangkok clay soil, *Agricultural Engineering Journal*, 2:1-2, Pn 59-71.
- Sharma S.N., Bohra J.S., Singh P.K. and Srivastava R. K. (2002), Effect of tillage and mechanization on production potential of rice (*Oryzasativa*) wheat (*Triticumaestivum*) cropping system, *Indian journal of Agronomy*, 47:3, Pn 305-310.
- Shinde G.U., Potekar J.M., Shinde R.V., Dr.Kajale S.R. (2011), Design analysis of rotary tillage tool components by cad-tool: rotavator, international conference on environmental and agriculture engineering ipcbee vol.15 iacsit press, Singapore.
- Shinde G.U., Kajale S.R. (2012), Computer aided engineering analysis and design optimization of rotary tillage tool components *Int J Agric&BiolEng Open Access* at <http://www.ijabe.org> Vol. 4 No. 31.
- Tiwari P. S., Varshney A. C. and Mehta C. R. (2002), Effect of forward speed on field performance of power tiller with and without operator's seat, *Indian journal of agriculture sciences*, 72:3, Pn 151-155.
- Zhang Libin, Jiang Jiandong, Li Yanbiao (2010), Agricultural rotavator power requirement optimization using multi-objective probability parameter optimization, *International Agricultural Engineering Journal* Vol. 19, No. 3.